

# PARTS LIST

HT234D

## CONTENTS

1. MAIN BODY .....	1 ~ 4
2. ENGINE .....	5 ~ 8
3. CARBURETOR, FUEL TANK .....	9 ~ 10
4. ACCESSORIES .....	11 ~ 12

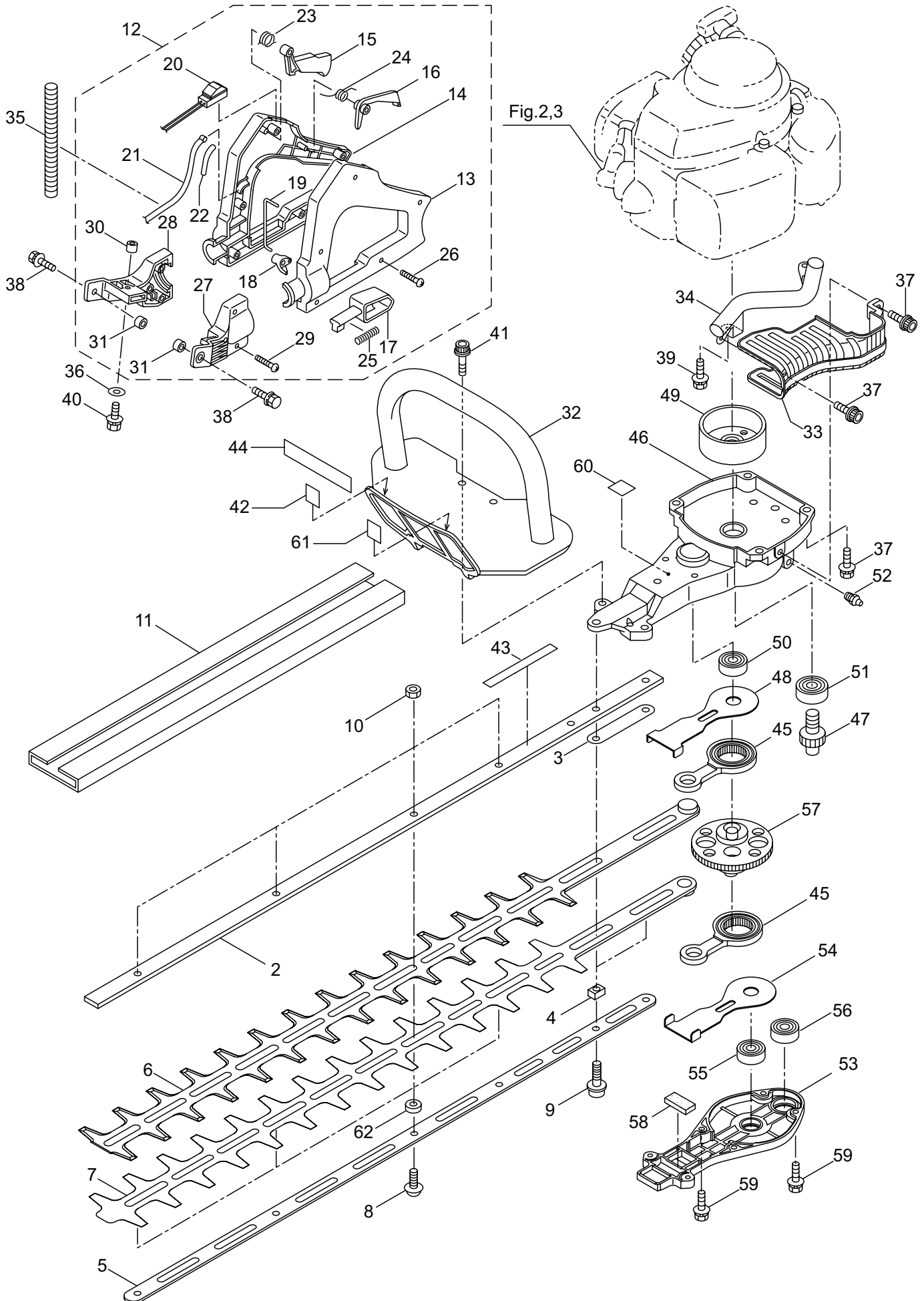
2019. 03.



**MARUYAMA**

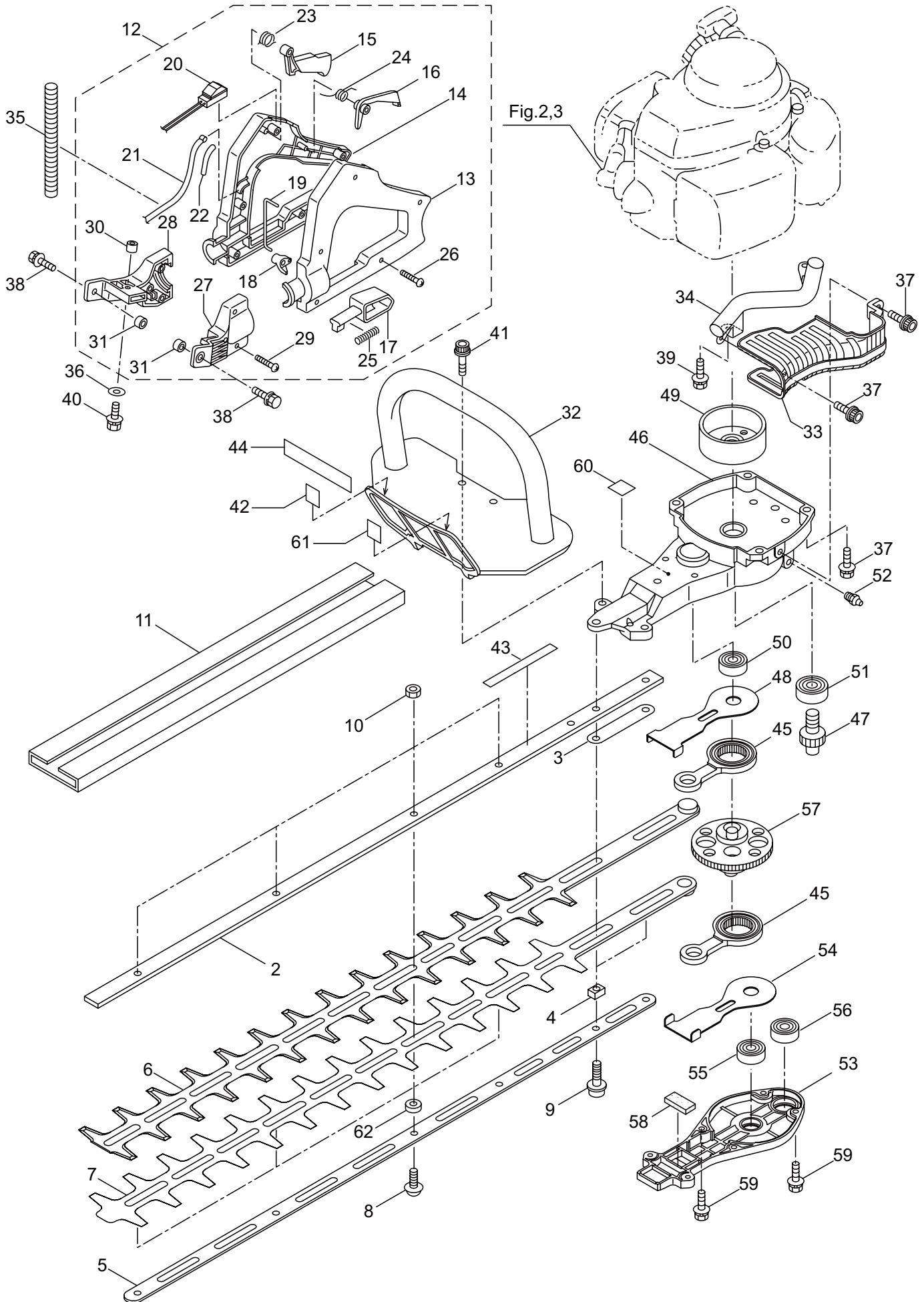
P/N 524516-1

1. HT234D  
MAIN BODY



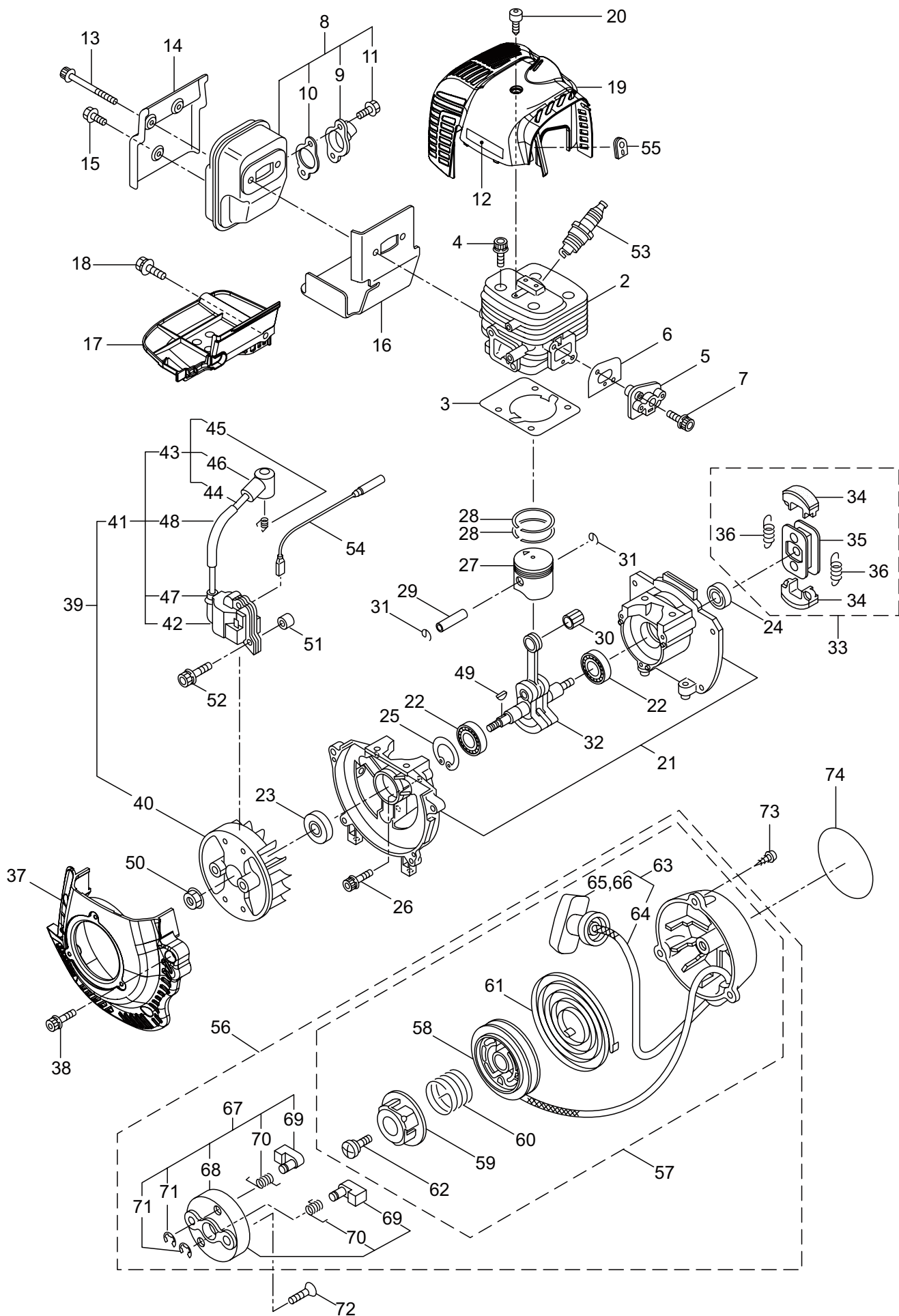
Ref. No.	Part No.	Part Name	Q'ty	Remarks
1-1	362432	HT234D	1	
1-2	277418	Guide Plate	1	
1-3	271888	Spacer Plate	1	
1-4	271889	Spacer	2	
1-5	278432	Under Support	1	
1-6	271891	Upper Blade	1	
1-7	271892	Lower Blade	1	
1-8	277530	Screw	4	
1-9	271897	Screw	2	
1-10	271899	Nut	4	
1-11	271901	Cover of Blade	1	
1-12	271902	Rear Handle Ass'y	1	Incl.13-31
1-13	271278	Rear Handle (L)	1	
1-14	271279	Rear Handle (R)	1	
1-15	271280	Lever,Throttle	1	
1-16	271281	Stop Lever	1	
1-17	271282	Lock Lever	1	
1-18	271283	Lock Lever Stopper	1	
1-19	271284	Rod	1	
1-20	271285	Switch	1	
1-21	271904	Cable Comp	1	
1-22	271287	Spacer	1	
1-23	271288	Spring	1	
1-24	271289	Spring	1	
1-25	270400	Spring	1	
1-26	271276	Screw	5	
1-27	271274	Handle Stay (L)	1	
1-28	271275	Handle Stay (R)	1	
1-29	271276	Screw	3	
1-30	270424	Spacer	1	
1-31	271277	Spacer	2	
1-32	271905	Front Handle	1	
1-33	271906	Tail Pipe Cover	1	
1-34	271907	Tail Pipe Comp	1	
1-35	271221	Tube	1	
1-36	270843	Washer	1	25x6xt1.6
1-37	271908	Screw	6	
1-38	271909	Screw	2	
1-39	271910	Screw	1	
1-40	271911	Screw	1	
1-41	271912	Screw	2	
1-42	223925	Label	1	Grease up
1-43	591450	Label	1	
1-44	591449	Label	1	
1-45	271914	Rod Ass'y	2	

1. HT234D  
MAIN BODY



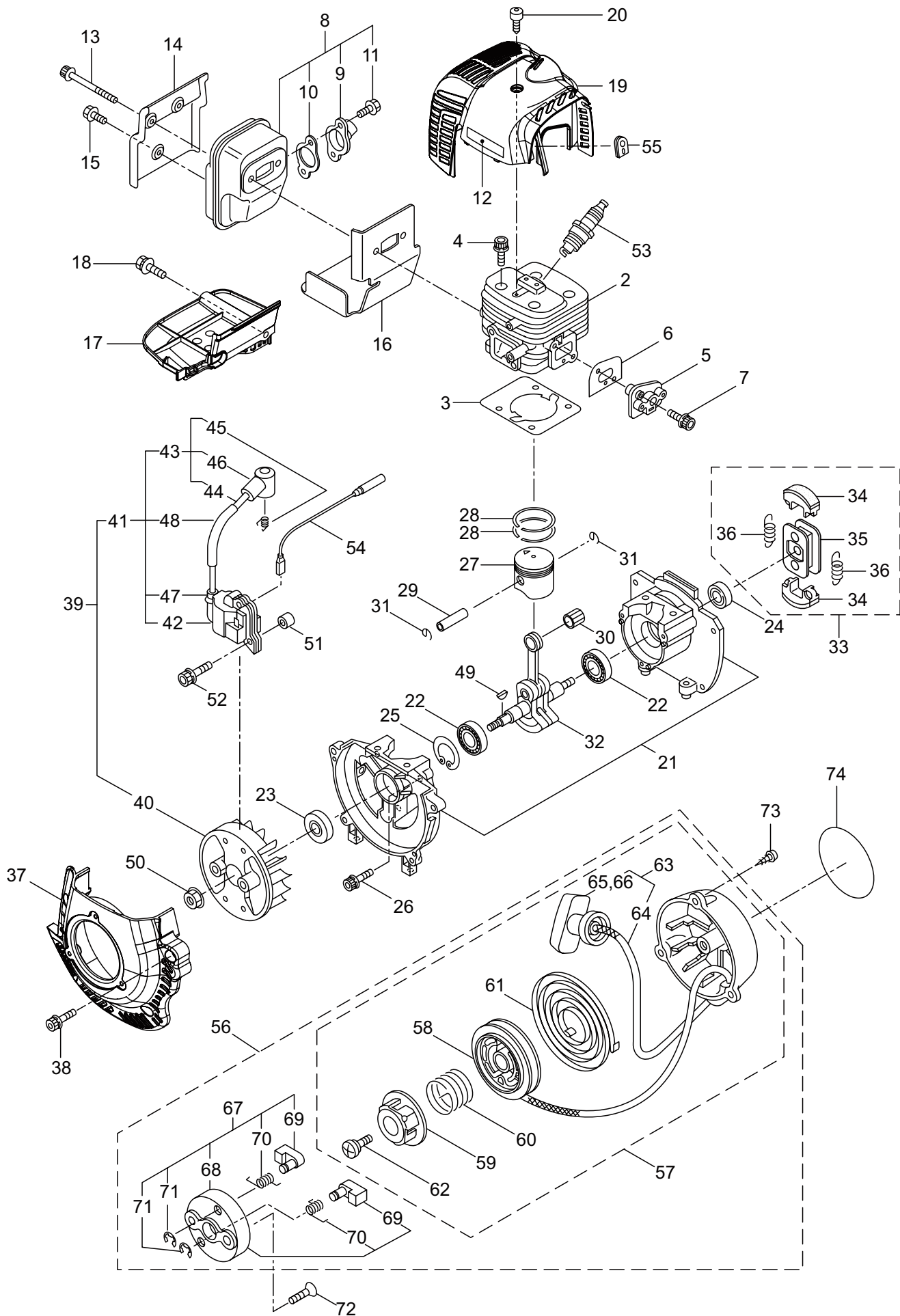
Ref. No.	Part No.	Part Name	Q'ty	Remarks
1-46	271918	Upper Case	1	
1-47	271919	Pinion	1	
1-48	271920	Plate	1	
1-49	270021	Drum	1	
1-50	271921	Bearing	1	
1-51	580767	Bearing	1	#6001 2RS
1-52	991937	Grease Nipple	1	M6
1-53	271923	Lower Case	1	
1-54	271924	Plate	1	
1-55	270423	Bearing	1	
1-56	271925	Bearing	1	
1-57	271926	Crank Comp	1	
1-58	271927	Felt	1	
1-59	271910	Screw	3	
1-60	266960	Label	1	
1-61	269433	Label	1	107dB
1-62	277421	Spacer	4	

## 2. HT234D ENGINE



Ref. No.	Part No.	Part Name	Q'ty	Remarks
2-1	875067	Engine	1	CE230H/23
2-2	288499	Cylinder	1	
2-3	286074	Gasket	1	
2-4	261250	Cap Screw	4	M5x20
2-5	265802	Insulator	1	New gasket required
2-6	267049	Gasket	1	
2-7	265924	Cap Screw	2	M5x25
2-8	275641	Muffler Ass'y	1	Incl.9-11
2-9	288503	Muffler Tail	1	
2-10	289382	Gasket	1	
2-11	288542	Screw	2	M4x8
2-12	266959	Label	1	Caution
2-13	266402	Cap Screw	2	M5x55
2-14	275562	Muffler Guard	1	
2-15	288542	Screw	1	M4x8
2-16	275561	Gasket	1	
2-17	275560	Under Cover	1	
2-18	267191	Cap Screw	1	M5x16
2-19	276564	Top Cover Comp	1	
2-20	286399	Knob	1	M5
2-21	288537	Crankcase	1	
2-22	280488	Bearing	2	PPL 6001
2-23	261492	Oil Seal	1	ISCD12287
2-24	261386	Oil Seal	1	ISCD12227
2-25	055185	Snap Ring	1	H28
2-26	261246	Cap Screw	3	M5x25
2-27	283379	Piston	1	
2-28	282177	Piston Ring	2	
2-29	261036	Piston Pin	1	
2-30	263957	Bearing, Needle	1	KTV81112EG01 B2
2-31	261576	Clip,Piston	2	
2-32	288511	Crankshaft/Conn.Rod Ass'y	1	
2-33	246054	Clutch Ass'y	1	Incl.34-36
2-34	246068	Clutch Shoe	2	(2)required
2-35	246069	Clutch Boss Comp	1	
2-36	246070	Spring	2	(2)required
2-37	275557	Fan Cover	1	
2-38	261250	Cap Screw	4	M5x20
2-39	288514	Magneto Ass'y	1	Incl.40-48
2-40	288515	Rotor/Fan	1	
2-41	288516	Ignition Coil Ass'y	1	Incl.42-48
2-42	289483	Coil	1	
2-43	289484	Spark Plug Wire Ass'y	1	Incl.44-46
2-44	289485	Spark Plug Wire	1	
2-45	272805	Connector	1	

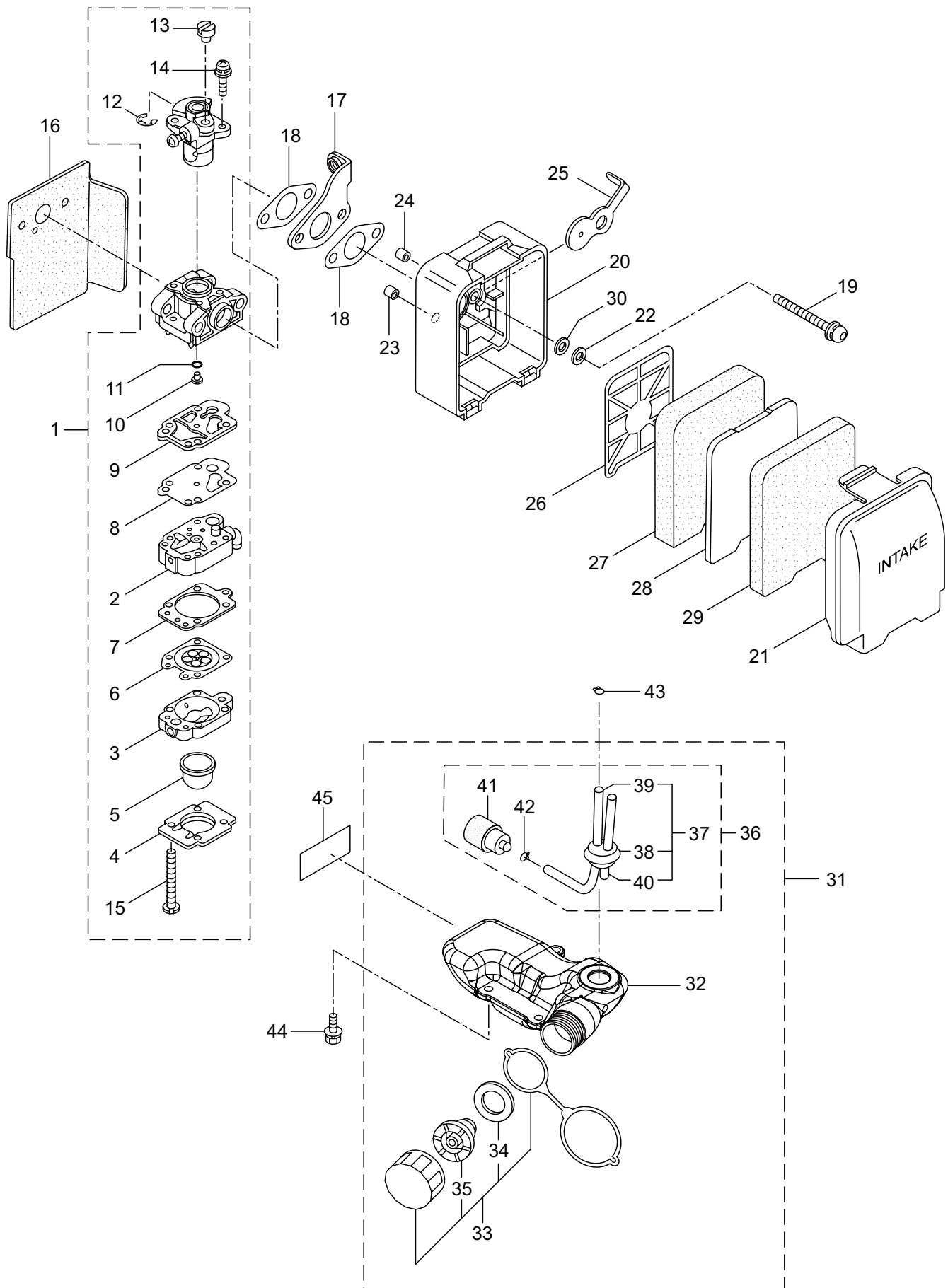
## 2. HT234D ENGINE





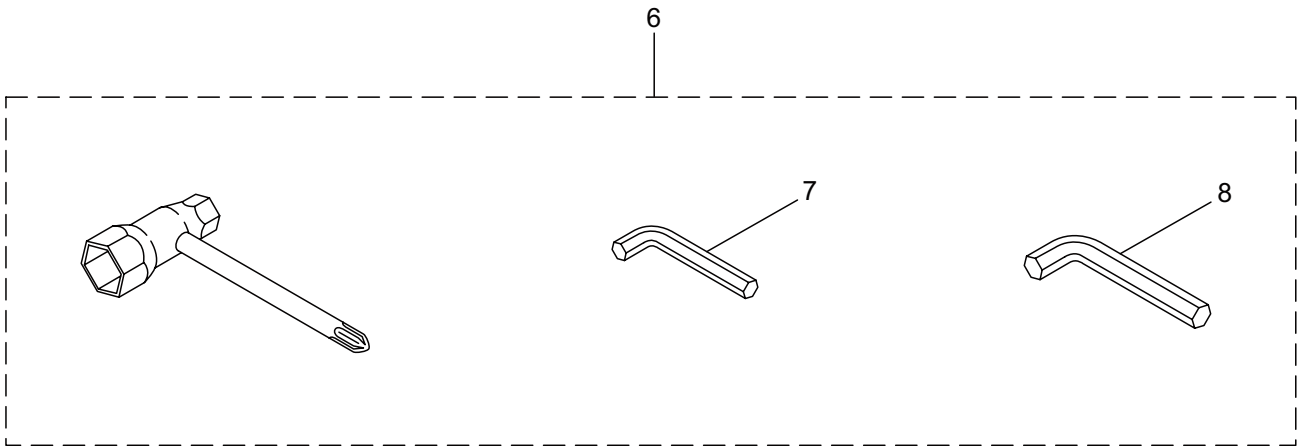
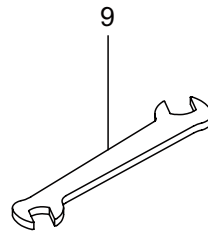
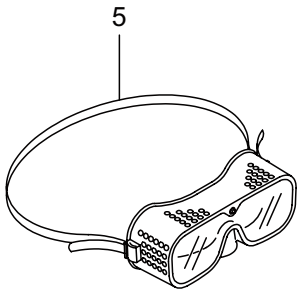
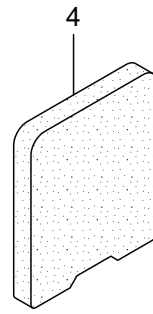
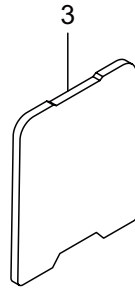
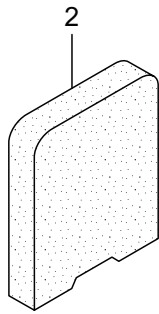
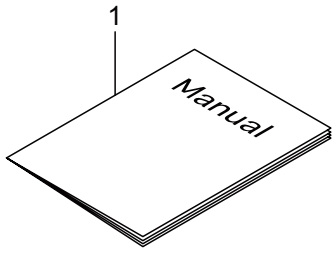
Ref. No.	Part No.	Part Name	Q'ty	Remarks
2-46	283178	Plug Boot	1	
2-47	283271	Cap	1	
2-48	289486	Insulator	1	
2-49	261076	Woodruff Key	1	3x10
2-50	261417	Nut,Rotor	1	M8
2-51	280381	Spacer	2	
2-52	261256	Cap Screw	2	M4x25
2-53	285982	Spark Plug	1	NGK BPM8Y
2-54	261772	Lead	1	
2-55	283140	Grommet	1	
2-56	283171	Recoil Starter Ass'y	1	Incl.57-71
2-57	283172	Starter Ass'y	1	Incl.58-66
2-58	286363	Reel	1	
2-59	286364	Cam Plate	1	
2-60	283290	Spring	1	
2-61	280931	Spiral Spring	1	
2-62	267213	Screw	1	
2-63	283291	Rope Ass'y	1	Incl.64-66
2-64	283292	Starter Rope	1	
2-65	261725	Starter Grip	1	
2-66	283293	Rope Stopper	1	
2-67	283173	Starter Pulley Ass'y	1	Incl.68-71
2-68	283294	Starter Pulley	1	
2-69	280936	Ratchet	2	
2-70	283295	Spring	2	
2-71	020299	E-Ring	2	#4
2-72	264535	Screw	2	M6x20
2-73	280144	Tapping Screw	3	
2-74	277567	Label	1	HT234D

3. HT234D  
 CARBURETOR, FUEL TANK



Ref. No.	Part No.	Part Name	Q'ty	Remarks
3-1	274032	Carburetor Ass'y	1	Incl.2-15 New gasket required
3-2	268499	Pump Body	1	
3-3	262991	Purge Body	1	
3-4	262992	Cover Plate	1	
3-5	261874	Primer Bulb	1	
3-6	283905	Diaphragm, Meterring	1	
3-7	262993	Gasket	1	
3-8	262994	Diaphragm,Fuel Pump	1	
3-9	282576	Gasket	1	
3-10	285030	Main Jet	1	
3-11	261871	O-Ring	1	
3-12	261876	E-Ring	1	
3-13	261658	Swivel	1	
3-14	264682	Screw	2	
3-15	262996	Screw	4	
3-16	288517	Gasket	1	
3-17	268535	Stay	1	
3-18	272704	Gasket	2	
3-19	264016	Cap Screw	2	M5x60
3-20	274517	Housing	1	
3-21	263713	Air Filter Cover	1	
3-22	263000	Washer	1	
3-23	263715	Sleeve	1	
3-24	274518	Sleeve	1	
3-25	263007	Choke Valve	1	
3-26	263717	Screen	1	
3-27	277946	Element S	1	
3-28	277947	Element F	1	
3-29	277945	Element S	1	
3-30	274243	Washer	1	7.4x10.5x0.15
3-31	276555	Fuel Tank Ass'y	1	Incl.32-42
3-32	275559	Fuel Tank	1	
3-33	283438	Tank Cap Ass'y	1	Incl.34,35
3-34	283727	Gasket	1	
3-35	283764	Breather Ass'y	1	
3-36	265752	Fuel Pipe Pick-up Ass'y	1	Incl.37-42
3-37	264031	Fuel Pipe Ass'y	1	Incl.38-40
3-38	261115	Grommet	1	
3-39	261690	Fuel Pipe	1	160L
3-40	263038	Return Pipe	1	3x6x85L
3-41	264653	Filter Ass'y	1	
3-42	261117	Clip	1	
3-43	261117	Clip	1	
3-44	269690	Cap Screw	4	M5x18
3-45	283207	Label	1	

4. HT234D  
ACCESSORIES



Ref. No.	Part No.	Part Name	Q'ty	Remarks
4-1	278441	Instruction Manual	1	
4-2	277946	Element S	1	
4-3	277947	Element F	1	
4-4	277945	Element S	1	
4-5	221460	Goggles	1	
4-6	264606	Tool Set	1	Incl.7,8
4-7	219431	Wrench	1	3mm
4-8	219432	Wrench	1	4mm
4-9	022865	Double-ended Wrench	1	8x10